

Polytron® A30B02

Polyamide 66

Polyram Ram-On Industries

Message:

30% LONG FIBER GLASS REINFORCED BLACK NYLON 6.6 HEAT STABILIZED,UV STABILIZED FOR INJECTION MOULDING APPLICATION.

General Information			
Filler / Reinforcement	Long Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
	UV Stabilizer		
Features	Good UV Resistance		
	Heat Stabilized		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.38	g/cm ³	ASTM D792, ISO 1183
Molding Shrinkage			
Flow	0.20 to 0.30	%	ASTM D955
--	0.20 to 0.30	%	ISO 2577
Water Absorption			ASTM D570
Saturation	3.4	%	
Equilibrium	1.0	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10700	MPa	ASTM D638, ISO 527-2
Tensile Strength (Yield)	150	MPa	ASTM D638, ISO 527-2
Tensile Elongation (Break)	1.8	%	ASTM D638, ISO 527-2
Flexural Modulus	10000	MPa	ASTM D790, ISO 178
Flexural Strength	250	MPa	ASTM D790, ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	20	kJ/m ²	ISO 179
Charpy Unnotched Impact Strength (23°C)	60	kJ/m ²	ISO 179
Notched Izod Impact			
23°C	220	J/m	ASTM D256
23°C	22	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	255	°C	ASTM D648, ISO 75-2/A

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