# Andur M-10 (C-92)

### Polyurethane (Polyether, MDI)

#### Anderson Development Company

#### Message:

Andur M-10 is an MDI-polyether prepolymer that, when processed with close attention to handling procedures and formulation, produces high quality elastomers. These ether based prepolymers perform well in dynamic applications, and depending on the curative selected, can be processed to a variety of hardnesses, physical properties and resilience.

General Information			
Features	Elastic		
Forms	Liquid		
Hardness	Nominal Value		Test Method
Durometer Hardness (Shore A)	92		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	31.0	MPa	ASTM D412
Tensile Elongation (Break)	500	%	ASTM D412
Compression Set	30	%	ASTM D395
Bayshore Resilience	60	%	ASTM D2632
Thermoset	Nominal Value	Unit	
Pot Life	2.5	min	
Demold Time	15	min	

#### Additional Information

Average Split Tear, ASTM D1938: 150 pliParts of curative per 100 parts Andur M-10, 14.4% NCO: 73.55 parts by weightParts of curative per 100 parts Andur M-10, 14.45% NCO: 73.8 parts by weightParts of curative per 100 parts Andur M-10, 14.5% NCO: 74.06 parts by weightParts of curative per 100 parts Andur M-10, 14.55% NCO: 74.32 parts by weightParts of curative per 100 parts Andur M-10, 14.6% NCO: 74.57 parts by weightParts of curative per 100 parts Andur M-10, 14.65% NCO: 74.83 parts by weightParts of curative per 100 parts Andur M-10, 14.7% NCO: 75.08 parts by weightParts of curative per 100 parts Andur M-10, 14.75% NCO: 75.34 parts by weightParts of curative per 100 parts Andur M-10, 14.8% NCO: 75.59 parts by weightParts of curative per 100 parts Andur M-10, 14.85% NCO: 75.85 parts by weightParts of curative per 100 parts Andur M-10, 14.9% NCO: 76.1 parts by weightParts of curative per 100 parts Andur M-10, 14.95% NCO: 76.36 parts by weightParts of curative per 100 parts Andur M-10, 14.9% NCO: 76.1 parts by weightParts of curative per 100 parts Andur M-10, 14.95% NCO: 76.36 parts by weightParts of curative per 100 parts Andur M-10, 15% NCO: 76.61 parts by weightMix Temperature:

Andur M-10: 167°F

Curative C-92: 212°F

Injection	Nominal Value	Unit
Mold Temperature	60.0	°C

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