

# ALTECH® PA6 B 2030/209 GF30

Polyamide 6  
ALBIS PLASTIC GmbH

Message:

ALTECH® PA6 B 2030/209 GF30 is a Polyamide 6 (Nylon 6) product filled with 30% glass fiber. It is available in Asia Pacific, Europe, or North America. Applications of ALTECH® PA6 B 2030/209 GF30 include automotive and housings. Characteristics include:  
Flame Rated  
REACH Compliant  
RoHS Compliant  
Good Mold Release  
Heat Stabilizer

General Information			
UL YellowCard	E80168-100598681		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Additive	Heat Stabilizer		
Features	Good Mold Release		
	Heat Stabilized		
	High Flow		
Uses	Housings		
Agency Ratings	EC 1907/2006 (REACH)		
RoHS Compliance	RoHS Compliant		
Physical	Nominal Value	Unit	Test Method
Density	1.36	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage			ISO 294-4
Across Flow	0.60 to 0.80	%	
Flow	0.20 to 0.40	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	8500	MPa	ISO 527-2
Tensile Stress	170	MPa	ISO 527-2
Flexural Modulus	8300	MPa	ISO 178
Flexural Stress	250	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	11	kJ/m <sup>2</sup>	ISO 179/1eA
Charpy Unnotched Impact Strength	70	kJ/m <sup>2</sup>	ISO 179/1eU
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	200	°C	ISO 75-2/A
Flammability	Nominal Value		Test Method
Flame Rating (0.750 mm)	HB		UL 94
Injection	Nominal Value	Unit	

Drying Temperature	80.0	°C
Drying Time	2.0 to 12	hr
Suggested Max Moisture	0.15	%
Processing (Melt) Temp	270 to 290	°C
Mold Temperature	80.0 to 100	°C

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