Stratasys RGD720

Unspecified

Stratasys

Message:

RGD720 is PolyJet's original multi-purpose transparent material for standard plastic simulation.

Ideal for:

Form and fit testing of see-through parts like: glass consumer products, eye-wear, light covers and cases

Visualization of liquid flow

Medical applications

Artistic and exhibition modeling

General Information					
Features	General Purpose				
Uses	Consumer Applications				
	Lighting Applications				
	Medical/Healthcare Applications				
	Modeling Material				
	Optical Applications				
	Protective Coverings				
	Prototyping				
	Transparent or Translucent Parts				
Appearance	Clear/Transparent				
Processing Method	3D Printing, Jetted Photopolymer				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.18 to 1.19	g/cm³	ASTM D792		
Water Absorption (24 hr)	1.5 to 2.2	%	ASTM D570		
Ash Content	0.010 to 0.020	%	USP 281		
Hardness	Nominal Value	Unit	Test Method		
Rockwell Hardness (M-Scale)	73 to 76				
Durometer Hardness (Shore D)	83 to 86				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Modulus	2000 to 3000	MPa	ASTM D638		
Tensile Strength	50.0 to 65.0	MPa	ASTM D638		
Tensile Elongation (Break)	15 to 25	%	ASTM D638		
Flexural Modulus	2700 to 3300	MPa	ASTM D790		
Flexural Strength	80.0 to 110	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	20 to 30	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
0.45 MPa, Unannealed	45.0 to 50.0	°C			

1.8 MPa, Unannealed	45.0 to 50.0	°C	
Glass Transition Temperature	48.0 to 50.0	°C	DMA

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