# Trilliant™ HC HC5220-0040 RS Natural

### Polypropylene

PolyOne Corporation

#### Message:

The Trilliant® specialty compounds offer a complete system of specialty engineered materials, certified processes, services and technical support that enable healthcare OEM's to get to market ahead of the competition. When specified, Trilliant® compounds may incorporate agency rated materials that meet USP Class VI, FDA or ISO 10993 testing requirements.

General Information					
Filler / Reinforcement	Glass Fiber,40% Filler by Weight				
Features	Biocompatible				
	Good Chemical Resistance				
	Good Colorability				
	Specialty Grade				
Uses	Hospital Goods				
	Medical/Healthcare Applications				
Agency Ratings	USP Class VI				
Appearance	Natural Color				
Forms	Pellets				
Processing Method	Injection Molding				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.22	g/cm³	ASTM D792		
Melt Mass-Flow Rate (MFR)	6.0	g/10 min	ASTM D1238		
Molding Shrinkage			ASTM D955		
Flow	0.10	%			
Across Flow	1.4	%			
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength <sup>1</sup> (Yield)	57.9	MPa	ASTM D638		
Tensile Elongation <sup>2</sup> (Break)	1.0	%	ASTM D638		
Flexural Modulus	6790	МРа	ASTM D790		
Flexural Strength	88.9	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (23°C, 3.18 mm, Injection Molded)	43	J/m	ASTM D256A		
Unnotched Izod Impact	210	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load			ASTM D648		
0.45 MPa, Annealed, 3.18 mm	> 155	°C			
1.8 MPa, Annealed	138	°C			

Melting Temperature	204 to 216	°C	
Injection	Nominal Value	Unit	
Mold Temperature	26.7 to 37.8	°C	
NOTE			
1.	Type I, 51 mm/min		
2.	Type I, 51 mm/min		

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#### Recommended distributors for this material

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