

Royalite DKE 400

Acrylic (PMMA) + PVC

Spartech Plastics

Message:

Royalite DKE 400 is an acrylic acid (PMMA) PVC (PMMA PVC) product. It can be processed by vacuum molding and is available in North America. The main features are: flame retardant.

General Information			
Features	Flame retardancy		
Forms	Sheet		
Processing Method	Vacuum forming		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.33	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	100		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	41.4	MPa	ASTM D638
Flexural Modulus	2210	MPa	ASTM D790
Flexural Strength (Yield)	63.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
-29°C, 3.18 mm	53	J/m	ASTM D256
23°C, 3.18 mm	750	J/m	ASTM D256
Dart Drop Impact (3.18 mm)	27.1	J	ASTM D3029
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	71.1	°C	ASTM D648

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Recommended distributors for this material

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