TyrFil® HD

Polyurethane (MDI)

Pathway Polymers

Message:

TyrFil® HD is a two-component system consisting of Catalyst blend (side A) and Prepolymer (side B). It is designed to be used for filling tires.

General Information			
Uses	Tire Repair		
Appearance	Brown		
Forms	Liquid		
Hardness	Nominal Value		
Durometer Hardness (Shore A)	43 to 47		
Elastomers	Nominal Value	Unit	
Tensile Strength (Break)	3.45	МРа	
Tensile Elongation (Break)	400	%	
Tear Strength			
1	16.8	kN/m	
Split	1.6	kN/m	
Bayshore Resilience	61	%	
Thermoset	Nominal Value	Unit	
Shelf Life	52	wk	
Thermoset Mix Viscosity			
25°C ²	850	сР	
25°C ³	350	сР	
Gel Time	20.0	min	
Cure Time (25°C)	1.0	day	
Mixing Ratio			
⁴	99.4:100		
⁵	1:1		
Processing Temperature ⁶	21 to 27	°C	
Fill Analysis	Nominal Value	Unit	
Melt Density			
25°C ⁷	1.06	g/cm³	
25°C ⁸	1.05	g/cm³	
NOTE			
1.	Die C		
2.	Prepolymer (side B)		
3.	Catalyst (side A)		
4.	by weight (±5%)		
5.	by volume (±5%)		

	for both Catalyst (side A) &
6.	Prepolymer (side B)
7.	Prepolymer (side B)
8.	Catalyst (side A)

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