

Tarnamid® T- 27 TF 10

Polyamide 6

Grupa Azoty S.A.

Message:

Tarnamid T-27 TF10 is tribological modified grade, for better sliding properties in plastic- plastic content.

General Information			
Uses	Appliances		
	Automotive Applications		
	Electrical/Electronic Applications		
	Household Goods		
Appearance	Black		
	Colors Available		
	Natural Color		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density	1.18	g/cm ³	ISO 1183
Melt Volume-Flow Rate (MVR) (275°C/5.0 kg)	60.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow : 2.00 mm	1.8	%	
Flow : 2.00 mm	1.4	%	
Hardness	Nominal Value	Unit	Test Method
Ball Indentation Hardness (H 358/30)	75.0	MPa	ISO 2039-1
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	3000	MPa	ISO 527-2/1
Tensile Stress (Yield)	75.0	MPa	ISO 527-2/50
Tensile Strain (Break)	> 10	%	ISO 527-2/50
Flexural Modulus ¹	2500	MPa	ISO 178
Flexural Stress ²	83.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (-30°C)	5.0	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (-30°C)	5.0	kJ/m ²	ISO 179/1eU
Notched Izod Impact Strength	140	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	55.0	°C	ISO 75-2/A
Vicat Softening Temperature	135	°C	ISO 306/B

Melting Temperature	221	°C	ISO 11357-3
Additional Information	Nominal Value		Test Method
ISO Type	PA6, MHR, 020, X10		ISO 1874
Injection	Nominal Value	Unit	
Drying Temperature	< 80.0	°C	
Suggested Max Moisture	< 0.10	%	
Suggested Max Regrind	50	%	
Processing (Melt) Temp	240 to 260	°C	
Mold Temperature	60.0 to 80.0	°C	
Injection Pressure	80.0 to 110	MPa	
Injection Rate	Fast		
NOTE			
1.	2.0 mm/min		
2.	2.0 mm/min		

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