

RTP 4000 A AR 15 TFE 15 SI 2

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Aramid fiber, 15% filler by weight		
Additive	PTFE lubricant (15%)		
	Silicone lubricant (2%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.30	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	5860	MPa	ASTM D638
Tensile Strength	89.6	MPa	ASTM D638
Tensile Elongation (Break)	2.0	%	ASTM D638
Flexural Modulus	4480	MPa	ASTM D790
Flexural Strength	138	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	27	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	270	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+15	ohms · cm	ASTM D257
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 6mil/in.Tensile Elongation, ASTM D638: 2-3%			
Injection	Nominal Value	Unit	
Rear Temperature	304 - 343	°C	
Middle Temperature	304 - 343	°C	
Front Temperature	304 - 343	°C	

Mold Temperature	110 - 149	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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