GETILAN ATP/190 X 1S

Crosslinked Polyethylene

Crosspolimeri S.p.A.

Message:

GETILAN is the trade-mark of our crosslinkable polythene.

GETILAN ATP/190 is a high density chemically crosslinkable polythene to produce insulation and sheathing of electrical cables. It is a conveniently grafted polythene able to react in presence of moisture and of catalyst. We normally suggest our type MAC/202. REACTION BETWEEN GRAFTING AND CATALYST:

These two polythenes, separately stored, must be mixed before starting extrusion in the ratio: GRAFTING/CATALYST 95/5

General Information			
Features	High density		
	Crosslinkable		
Uses	Cable sheath		
Agency Ratings	DIN 16892		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Density	0.950	g/cm³	ISO 1183
Melt Mass-Flow Rate (MFR) (190°C/5.0 kg)	0.50 - 3.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	60		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	22.0	MPa	IEC 60811
Tensile Strain (Break)	390	%	IEC 60811
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	120	°C	ISO 306
Service Temperature	-60 - 100	°C	
Thermoset ¹			
200°C	40	%	IEC 60811
Residual	-5.0	%	
Extrusion	Nominal Value	Unit	
Cylinder Zone 1 Temp.	135	°C	
Cylinder Zone 2 Temp.	150	°C	
Cylinder Zone 3 Temp.	160	°C	
Cylinder Zone 4 Temp.	170	°C	
Cylinder Zone 5 Temp.	205	°C	
Die Temperature	210	°C	
Extrusion instructions			

CROSSLINKING: Crosslinking of the finished product is obtained by:

Immersion of the bobbin into hot water at 85/90 °C for two hours (up to 3 mm thickness).

Steam treatment at 0.15 for bar 5/6 hours.

Faster ambient curing is possible depending from the atmospheric conditions.

NOTE

1.

20 N/cm²

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