# RTP ESD C 2800-60A

## Thermoplastic Polyolefin Elastomer

#### **RTP Company**

#### Message:

Warning: The status of this material is 'Commercial: Limited Issue' The data for this material has not been recently verified.

Please contact RTP Company for current information prior to specifying this grade.

| General Information                                     |                                    |         |             |
|---|------------------------------------|---------|-------------|
| Features  | Semi-conductive                    |         |             |
|   | Electrostatic discharge protection |         |             |
|   |                                    |         |             |
| RoHS Compliance   | Contact manufacturer               |         |             |
| Appearance  | Black                              |         |             |
|   | Natural color                      |         |             |
| Forms   | Particle                           |         |             |
| Processing Method                                       | Injection molding                  |         |             |
| Physical  | Nominal Value                      | Unit    | Test Method |
| Specific Gravity  | 0.998                              | g/cm³   | ASTM D792   |
| Molding Shrinkage - Flow (3.18 mm,<br>Injection Molded) | 2.5 - 3.0                          | %       | ASTM D955   |
| Hardness  | Nominal Value                      | Unit    | Test Method |
|   |                                    | Offit   |             |
| Durometer Hardness (Shore A)                            | 60                                 |         | ASTM D2240  |
| Elastomers  | Nominal Value                      | Unit    | Test Method |
| Tensile Strength (Break)                                | 2.00                               | MPa     | ASTM D412   |
| Tensile Elongation (Break)                              | 300                                | %       | ASTM D412   |
| Electrical  | Nominal Value                      | Unit    | Test Method |
| Volume Resistivity                                      | 1.0E+6                             | ohms·cm | ASTM D257   |
| Additional Information                                  |                                    |         |             |
| Static Decay MIL-PRF-81705D, FTMS-4                     | 1046.1: <2 sec                     |         |             |
| Injection   | Nominal Value                      | Unit    |             |
| Rear Temperature  | 171 - 199                          | °C      |             |
| Middle Temperature                                      | 171 - 199                          | °C      |             |
| Front Temperature                                       | 171 - 199                          | °C      |             |
| Mold Temperature  | 16.0 - 66.0                        | °C      |             |
| Injection Pressure                                      | 83.0 - 124                         | MPa     |             |

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