

RTP 100 MF GB 20 UV

Polypropylene

RTP Company

Message:

Glass Beads - UV Stabilized

General Information			
Filler / Reinforcement	Glass Bead,20% Filler by Weight		
Additive	UV Stabilizer		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.03	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	1.2 to 1.8	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	2000	MPa	ASTM D638
Tensile Strength	25.5	MPa	ASTM D638
Tensile Elongation (Yield)	< 10	%	ASTM D638
Flexural Modulus	1590	MPa	ASTM D790
Flexural Strength	37.2	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	43	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	530	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	62.8	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Additional Information	Nominal Value	Unit	
Primary Additive	20	%	
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	191 to 232	°C	
Mold Temperature	32.2 to 65.6	°C	
Injection Pressure	68.9 to 103	MPa	

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