# Allen ABS 556/LXS

## Acrylonitrile Butadiene Styrene

### SEKISUI Polymer Innovations, LLC

#### Message:

556/LXS is a general purpose ABS with high impact Strength and matte gloss. Common Applications: Vehicle Interiors Medical Housings Features and Benefits: Custom color matching Good forming properties Edge trim easily used into future orders Matte gloss

| General Information   |                         |       |             |
|---|-------------------------|-------|-------------|
| Features  | General Purpose         |       |             |
|   | High Impact Resistance  |       |             |
| Uses  | Automotive Applications |       |             |
|   | General Purpose         |       |             |
|   | Housings                |       |             |
|   | Medical Device Housings |       |             |
| Appearance  | Matte Finish            |       |             |
| Processing Method   | Sheet Extrusion         |       |             |
| Physical  | Nominal Value           | Unit  | Test Method |
| Specific Gravity  | 1.02 to 1.04            | g/cm³ | ASTM D792   |
| Molding Shrinkage - Flow                                    | 0.50 to 0.70            | %     | ASTM D955   |
| Mechanical  | Nominal Value           | Unit  | Test Method |
| Tensile Strength (Yield)                                    | 34.5                    | MPa   | ASTM D638   |
| Flexural Modulus  | 2000                    | MPa   | ASTM D790   |
| Flexural Strength   | 55.8                    | MPa   | ASTM D790   |
| Impact  | Nominal Value           | Unit  | Test Method |
| Notched Izod Impact   |                         |       | ASTM D256   |
| -18°C   | 80                      | J/m   |             |
| 23°C  | 320                     | J/m   |             |
| Thermal   | Nominal Value           | Unit  | Test Method |
| Deflection Temperature Under Load (0.45<br>MPa, Unannealed) | 90.6                    | °C    | ASTM D648   |
| Flammability  | Nominal Value           |       | Test Method |
| Flame Rating (1.52 mm)                                      | НВ                      |       | UL 94       |
| Optical   | Nominal Value           |       | Test Method |
| Gloss (60°)   | < 15                    |       | ASTM D523   |

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# Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

