

Abstron IM18

Acrylonitrile Butadiene Styrene
Bhansali Engineering Polymers Limited

Message:

Abstron IM18 is an Acrylonitrile Butadiene Styrene (ABS) product. It can be processed by injection molding and is available in Asia Pacific.
Characteristics include:
Flame Rated
Impact Resistant

General Information			
Features	Low Flow		
	Medium Impact Resistance		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.04	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (220°C/10.0 kg)	12	g/10 min	ASTM D1238
Molding Shrinkage - Flow	0.40 to 0.50	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale, Injection Molded)	111		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (Yield, 3.20 mm, Injection Molded)	41.2	MPa	ASTM D638
Flexural Modulus ² (6.40 mm, Injection Molded)	2060	MPa	ASTM D790
Flexural Strength ³ (6.40 mm, Injection Molded)	60.8	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact			ASTM D256
23°C, 3.20 mm, Injection Molded	340	J/m	
23°C, 6.40 mm, Injection Molded	240	J/m	
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load ⁴ (1.8 MPa, Annealed, 6.40 mm, Injection Molded)	95.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
NOTE			
1.	Type I, 5.0 mm/min		
2.	5.0 mm/min		
3.	5.0 mm/min		

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