## Spartech Polycom PP5125 A21

## Polypropylene Homopolymer

Spartech Polycom

## Message:

25% Talc Filled Homopolymer Polypropylene offers a high level of stiffness and heat deflection balanced with excellent processibility, and is suitable for injection molding processes. This product is available in natural colors. A Spartech Polycom representative can provide further information on this and other Spartech Polycom products.

| General Information                   |                                   |          |             |
|---------------------------------------|-----------------------------------|----------|-------------|
| Filler / Reinforcement                | Talc filler, 25% filler by weight |          |             |
| Features                              | Rigid, good                       |          |             |
|                                       | Homopolymer                       |          |             |
|                                       | Workability, good                 |          |             |
|                                       |                                   |          |             |
| Forms                                 | Particle                          |          |             |
| Processing Method                     | Injection molding                 |          |             |
| Physical                              | Nominal Value                     | Unit     | Test Method |
| Specific Gravity                      | 1.10                              | g/cm³    | ASTM D792   |
| Melt Mass-Flow Rate (MFR) (190°C/2.16 |                                   |          |             |
| kg)                                   | 4.5                               | g/10 min | ASTM D1238  |
| Molding Shrinkage - Flow (3.18 mm)    | 1.3                               | %        | ASTM D955   |
| Mechanical                            | Nominal Value                     | Unit     | Test Method |
| Tensile Strength (Yield)              | 32.4                              | MPa      | ASTM D638   |
| Tensile Elongation                    |                                   |          | ASTM D638   |
| Yield                                 | 4.0                               | %        | ASTM D638   |
| Fracture                              | 20                                | %        | ASTM D638   |
| Flexural Modulus - Secant             | 2030                              | MPa      | ASTM D790   |
| Impact                                | Nominal Value                     | Unit     | Test Method |
| Notched Izod Impact (23°C)            | 29                                | J/m      | ASTM D256   |
| Dart Drop Impact (23°C)               | 0.113                             | J        | ASTM D3029  |
| Thermal                               | Nominal Value                     | Unit     | Test Method |
| Deflection Temperature Under Load     |                                   |          | ASTM D648   |
| 0.45 MPa, not annealed                | 121                               | °C       | ASTM D648   |
| 1.8 MPa, not annealed                 | 62.8                              | °C       | ASTM D648   |
| Optical                               | Nominal Value                     |          | Test Method |
| Gardner Gloss (60°)                   | 47                                |          | ASTM D523   |

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