

Kingfa HG-235

Polypropylene

Kingfa

Message:

Kingfa HG-235 is a polypropylene material, which contains a 20% filler. This product is available in North America or Asia Pacific.

The main features of Kingfa HG-235 are:

flame retardant/rated flame

high gloss

Heat resistance

Typical application areas include:

electrical appliances

home apps

General Information			
Filler / Reinforcement	Filler, 20% filler by weight		
Features	Highlight		
	Heat resistance, medium		
Uses	Home appliance components		
	Household goods		
Forms	Particle		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.02	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	13	g/10 min	ASTM D1238
Molding Shrinkage - Flow (23°C)	1.3 - 1.5	%	ASTM D955
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	101		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹ (23°C, Injection Molded)	34.0	MPa	ASTM D638
Tensile Elongation ² (Break, 23°C, Injection Molded)	80	%	ASTM D638
Flexural Modulus ³ (23°C, Injection Molded)	1580	MPa	ASTM D790
Flexural Strength ⁴ (23°C, Injection Molded)	45.0	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm, Injection Molded)	46	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, unannealed, 6.40mm, injection molding	135	°C	ASTM D648

1.8 MPa, unannealed, 6.40mm, injection molding	73.0	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (3.20 mm)	HB		UL 94
Additional Information			
Filler Content, ISO3451/1, Method A: 20%			
NOTE			
1.	50 mm/min		
2.	50 mm/min		
3.	2.0 mm/min		
4.	2.0 mm/min		

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Recommended distributors for this material

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