

Radilon® A RV350LW 358 NER 4789

Polyamide 66

Radici Plastics

Message:

PA66 35% glass fiber reinforced injection moulding grade. Lubricated, heat stabilized. Black colour.

Suitable for parts requiring high stiffness, good mechanical resistance and excellent heat ageing properties retention. Laser markable grade.

ISO 1043 : PA66-T GF35

General Information				
Filler / Reinforcement		Glass Fiber,35% Filler by Weight		
Additive		Heat Stabilizer		
		Lubricant		
Features		Good Heat Aging Resistance		
		Heat Stabilized		
		High Stiffness		
		Laser Markable		
		Lubricated		
RoHS Compliance		RoHS Compliant		
Appearance		Black		
Processing Method		Injection Molding		
Resin ID (ISO 1043)		PA66-T GF35		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.42	--	g/cm ³	ISO 1183
Water Absorption				ISO 62
Saturation, 23°C, 2.00 mm	5.5	--	%	
Equilibrium, 23°C, 2.00 mm, 50% RH	1.5	--	%	
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	11200	--	MPa	ISO 527-2/1A/1
Tensile Stress (Break)	185	--	MPa	ISO 527-2/1A/5
Tensile Strain (Break)	3.2	--	%	ISO 527-2/1A/5
Flexural Modulus ¹	10300	--	MPa	ISO 178
Flexural Stress ²	285	--	MPa	ISO 178
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength (23°C)	12	--	kJ/m ²	ISO 179/1eA
Charpy Unnotched Impact Strength (23°C)	85	--	kJ/m ²	ISO 179/1eU
Thermal	Dry	Conditioned	Unit	Test Method

Heat Deflection Temperature (1.8 MPa, Unannealed)	250	--	°C	ISO 75-2/Af
Vicat Softening Temperature	250	--	°C	ISO 306/B50
Melting Temperature ³	260	--	°C	ISO 11357
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	1.0E+12	1.0E+10	ohms	IEC 60093
Volume Resistivity	1.0E+15	1.0E+13	ohms·cm	IEC 60093
Flammability	Dry	Conditioned	Unit	Test Method
Burning Rate	0.0	--	mm/min	FMVSS 302
Flame Rating (0.800 mm)	HB	--		UL 94
Glow Wire Flammability Index (2.00 mm)	700	--	°C	IEC 60695-2-12
Injection	Dry	Unit		
Drying Temperature - Desiccant Dryer	80.0		°C	
Drying Time - Desiccant Dryer	2.0 to 4.0		hr	
Dew Point - Desiccant Dryer	< -20.0		°C	
Suggested Max Moisture	0.15		%	
Processing (Melt) Temp	280 to 300		°C	
Mold Temperature	80.0 to 100		°C	
Injection Rate	Moderate-Fast			
NOTE				
1.	2.0 mm/min			
2.	2.0 mm/min			
3.	10°C/min			

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