

EPO-TEK® TV2001

Epoxy; Epoxide

Epoxy Technology Inc.

Message:

A two component, thermally conductive, electrically insulating epoxy designed for low stress semiconductor and electronics packaging. Low Tg, moderate pot-life, snap-curing and very low modulus are a few of its traits. It is particularly suitable for bonding ferrite cores in power device plastic packaging. Excellent adhesion to PCBs, ceramics, most metals and lead-frames. Also available in a frozen syringe. Formerly 300-180-1-4

General Information		
Features	Electrically Insulating Good Adhesion Thermally Conductive	
Uses	Adhesives Bonding Electrical/Electronic Applications	
Agency Ratings	EC 1907/2006 (REACH) EU 2003/11/EC EU 2006/122/EC	
RoHS Compliance	RoHS Compliant	
Forms	Paste	
Physical	Nominal Value	Unit
Particle Size	< 20.0	µm
Degradation Temperature	466	°C
Die Shear Strength - > 15 kg (23°C)	35.2	MPa
Operating Temperature		
Continuous	-55 to 225	°C
Intermittent	-55 to 325	°C
Storage Modulus (23°C)	112	MPa
Thixotropic Index	1.95	
Weight Loss on Heating		
200°C	0.080	%
250°C	0.17	%
300°C	0.35	%
Thermal	Nominal Value	Unit
Glass Transition Temperature ¹	> 15.0	°C
CLTE - Flow		
-- ²	6.7E-5	cm/cm/°C

-- ³	1.9E-4	cm/cm/°C
Thermal Conductivity	0.40	W/m/K
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	
Part B	Mix Ratio by Weight: 6.0	
Shelf Life (23°C)	52	wk
Uncured Properties	Nominal Value	Unit
Color		
-- ⁴	White	
-- ⁵	Yellow	
Density		
Part B	0.988	g/cm ³
Part A	1.45	g/cm ³
Viscosity ⁶ (23°C)	10 to 20	Pa·s
Pot Life	2900	min
Cured Properties	Nominal Value	Unit
Shore Hardness (Shore D)		
Lap Shear Strength (23°C)	> 13.8	MPa
Relative Permittivity (1 kHz)		
Volume Resistivity (23°C)	> 8.0E+12	ohms·cm
Dissipation Factor (1 kHz)		
NOTE		
1.	Dynamic Cure 20-200°C/ISO 25 Min; Ramp -10-200°C @ 20°C/Min	
2.	Below Tg	
3.	Above Tg	
4.	Part A	
5.	Part B	
6.	20 rpm	

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