# **KPOL-PP K-PPC 60.0**

### Polypropylene Copolymer

KPOL Chem Co.

#### Message:

Polypropylene Heterophasic Copolymer

Characteristics

The KPOL Chem - PPC 60.0 heterophasic is a copolymer of propylene and ethylene of high fluidity. Product developed for the latest equipment for high productivity in thin-walled parts. It is formulated for direct contact with food, with excellent organoleptic properties. Also has high stiffness and impact strength at low temperatures as well as easy mold release.

Applications

Packaging for sensitive to changes in odor and taste food; Housewares; Packaging for frozen desserts; Compounds injected and caps.

General Information				
Additive	Antioxidant			
	Nucleating Agent			
Features	Antioxidant			
	Copolymer			
	Excellent Organoleptic Properties			
	Food Contact Acceptable			
	Good Mold Release			
	Good Stiffness			
	High Flow			
	Low Odor Transfer			
	Low Taste Transfer			
	Low Temperature Impact Resistance			
	Nucleated			
Uses	Caps			
	Food Packaging			
	Household Goods			
	Thin-walled Parts			
Agency Ratings	FDA 21 CFR 177.1520			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Density	0.900	g/cm <sup>3</sup>	ASTM D1505	
Melt Mass-Flow Rate (MFR) (230°C/2.16	60	a (10 min		
kg)	60	g/10 min	ASTM D1238	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	42	11-14	ASTM D785	
Mechanical	Nominal Value	Unit	Test Method	

Tensile Strength <sup>1</sup> (Yield)	20.0	MPa	ASTM D638		
Tensile Elongation <sup>2</sup> (Break)	5.5	%	ASTM D638		
Flexural Modulus - 1% Secant	870	MPa	ASTM D790		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact (-20°C)	58	J/m	ASTM D256		
Thermal	Nominal Value	Unit	Test Method		
Deflection Temperature Under Load (0.	45				
MPa, Unannealed)	92.0	°C	ASTM D648		
Vicat Softening Temperature	139	°C	ASTM D1525 <sup>3</sup>		
NOTE					
1.	Type IV, 50 mm/min	Type IV, 50 mm/min			
2.	Type IV, 50 mm/min	Type IV, 50 mm/min			
3.	Rate A (50°C/h), Loading 1	Rate A (50°C/h), Loading 1 (10 N)			

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