

BCC Resins HPX-825

Thermoset, Unspecified

BCC Products Inc.

Message:

HPX-825 is an aluminum filled metal-like machineable modeling plank that is dimensionally stable and exhibits unsurpassed machineable properties.

General Information			
Filler / Reinforcement	Aluminum		
Features	Good Dimensional Stability		
	Good Surface Finish		
	Low Moisture Absorption		
	Machinable		
Uses	Modeling Material		
	Prototyping		
Forms	Preformed Parts		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.60	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore D)	85		ASTM D2240
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	543	MPa	ASTM D638
Tensile Strength	27.9	MPa	ASTM D638
Flexural Modulus	4220	MPa	ASTM D790
Flexural Strength	46.7	MPa	ASTM D790
Compressive Modulus	922	MPa	ASTM D695
Compressive Strength	58.2	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	73	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	79.4	°C	ASTM D648
CLTE - Flow	7.1E-5	cm/cm/°C	ASTM D696

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Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

