

Unichem 1114-05

Rigid Polyvinyl Chloride

Colorite Polymers

Message:

Unichem 1114-05 is a Rigid Polyvinyl Chloride product. It can be processed by injection molding and is available in North America.

General Information		
Forms	Pellets	
Processing Method	Injection Molding	
Thermal	Nominal Value	Unit
Melting Temperature	188 to 193	°C
Injection	Nominal Value	Unit
Rear Temperature	143	°C
Middle Temperature	171	°C
Front Temperature	177	°C
Nozzle Temperature	177	°C
Processing (Melt) Temp	188 to 193	°C
Back Pressure	0.689 to 2.07	MPa
Screw Speed	30 to 50	rpm
Screw Compression Ratio	2.0:1.0 to 3.0:1.0	

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Recommended distributors for this material

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