

Nymax™ GF1200A 33HS BK22

Polyamide 66
PolyOne Corporation

Message:

Nymax™GF1200A 33HS BK22 is a polyamide 66 (nylon 66) product that contains 33% glass fiber reinforcement. It can be processed by injection molding and is available in the Asia-Pacific region. Typical application areas are: automotive industry.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 33% filler by weight		
Appearance	Black		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.39	g/cm ³	ASTM D792
Molding Shrinkage - Flow	0.30 - 0.50	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength ¹	190	MPa	ASTM D638
Flexural Modulus ²	9000	MPa	ASTM D790
Flexural Strength ³	280	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C, 3.20 mm)	130	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed, 3.20 mm)	245	°C	ASTM D648
Injection	Nominal Value	Unit	
Drying Temperature	80.0 - 90.0	°C	
Drying Time	4.0 - 6.0	hr	
Rear Temperature	260 - 280	°C	
Middle Temperature	260 - 280	°C	
Front Temperature	260 - 280	°C	
Mold Temperature	65.0 - 85.0	°C	
Injection instructions			
Injection Pressure: MED-HIGHHold Pressure: MED-HIGHScrew Speed: MODERATEBack Pressure: LOW			
NOTE			
1.	5.0 mm/min		
2.	1.3 mm/min		
3.	1.3 mm/min		

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