PEXTIN[™] PET 545 BK

Polyethylene Terephthalate

Pier One Polymers, Inc.

Message:

PEXTIN PET R545 BK is available in black only, internal and external lubricants, UV stabilized and other modifications. Further information and details are available upon request.

| General Information | | | |
|--|----------------------------------|-------|-------------|
| Filler / Reinforcement | Glass Fiber,45% Filler by Weight | | |
| Appearance | Black | | |
| Forms | Pellets | | |
| Processing Method | Injection Molding | | |
| Physical | Nominal Value | Unit | Test Method |
| Specific Gravity | 1.70 | g/cm³ | ASTM D792 |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength (23°C) | 172 | МРа | ASTM D638 |
| Tensile Elongation (Break, 23°C) | 4.0 | % | ASTM D638 |
| Flexural Modulus (23°C) | 14500 | MPa | ASTM D790 |
| Flexural Strength (23°C) | 276 | МРа | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact (23°C) | 110 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 226 | °C | ASTM D648 |
| Peak Melting Temperature | 254 | °C | ASTM D3418 |
| Injection | Nominal Value | Unit | |
| Suggested Max Moisture | < 0.050 | % | |
| Processing (Melt) Temp | 280 to 300 | °C | |

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