

Elastron® G G501.A23.N

Styrene Ethylene Butylene Styrene Block Copolymer

Elastron USA, Inc.

Message:

A soft, colorable SEBS based thermoplastic elastomer (TPE) compound specially designed for excellent adhesion to PA.
Bondable to: PA

General Information	
Features	Block Copolymer
	Bondability
	Good Adhesion
	Good Colorability
	Soft
RoHS Compliance	RoHS Compliant
Appearance	Natural Color
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.900	g/cm ³	ASTM D792
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness (Shore A)	23		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Stress			ASTM D412
100% Strain	0.300	MPa	
300% Strain	0.600	MPa	
Tensile Strength (Break)	3.50	MPa	ASTM D412
Tensile Elongation (Break)	1000	%	ASTM D412
Tear Strength	11.0	kN/m	ASTM D624
Additional Information	Nominal Value		Test Method
Ozone Resistance - Stressed	No Cracks		ASTM D518
Injection	Nominal Value	Unit	
Drying Temperature	80.0	°C	
Drying Time	3.0	hr	
Suggested Max Regrind	20	%	
Rear Temperature	145 to 175	°C	
Middle Temperature	155 to 185	°C	
Front Temperature	160 to 190	°C	

Nozzle Temperature	175 to 205	°C
Mold Temperature	25.0 to 50.0	°C
Extrusion	Nominal Value	Unit
Drying Temperature	80.0	°C
Drying Time	3.0	hr
Cylinder Zone 1 Temp.	150 to 170	°C
Cylinder Zone 2 Temp.	155 to 175	°C
Cylinder Zone 3 Temp.	165 to 185	°C
Cylinder Zone 4 Temp.	175 to 205	°C
Cylinder Zone 5 Temp.	180 to 210	°C
Die Temperature	190 to 210	°C

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