# TEKALOY™ G70A2

### Polycarbonate + ABS

Mando Advanced Materials Co., Ltd.

#### Message:

TEKALOY<sup>™</sup> G70A2 is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific. Characteristics include: Flame Rated Good Processability High Flow

#### General Information

Features

Good Moldability

High Flow

Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.12	g/cm³	ASTM D792
Molding Shrinkage <sup>1</sup>			ASTM D955
Flow	0.60	%	
Across Flow	0.60	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	55.9	MPa	ASTM D638
Tensile Elongation (Break)	> 100	%	ASTM D638
Flexural Modulus	2160	MPa	ASTM D790
Flexural Strength	82.4	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	540	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	113	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating	НВ		UL 94
Injection	Nominal Value	Unit	
Processing (Melt) Temp	220 to 290	°C	
Mold Temperature	60.0 to 90.0	°C	
NOTE			
1.	60°C Mold Temperature		

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