TEKALOY™ G70A2

Polycarbonate + ABS

Mando Advanced Materials Co., Ltd.

Message:

TEKALOY[™] G70A2 is a Polycarbonate + ABS (PC+ABS) product. It is available in Asia Pacific. Characteristics include: Flame Rated Good Processability High Flow

General Information

Features

Good Moldability

High Flow

| Physical | Nominal Value | Unit | Test Method |
|--|-----------------------|-------|-------------|
| Specific Gravity | 1.12 | g/cm³ | ASTM D792 |
| Molding Shrinkage ¹ | | | ASTM D955 |
| Flow | 0.60 | % | |
| Across Flow | 0.60 | % | |
| Mechanical | Nominal Value | Unit | Test Method |
| Tensile Strength | 55.9 | MPa | ASTM D638 |
| Tensile Elongation (Break) | > 100 | % | ASTM D638 |
| Flexural Modulus | 2160 | MPa | ASTM D790 |
| Flexural Strength | 82.4 | MPa | ASTM D790 |
| Impact | Nominal Value | Unit | Test Method |
| Notched Izod Impact | 540 | J/m | ASTM D256 |
| Thermal | Nominal Value | Unit | Test Method |
| Deflection Temperature Under Load (1.8 MPa, Unannealed) | 113 | °C | ASTM D648 |
| Flammability | Nominal Value | | Test Method |
| Flame Rating | НВ | | UL 94 |
| Injection | Nominal Value | Unit | |
| Processing (Melt) Temp | 220 to 290 | °C | |
| Mold Temperature | 60.0 to 90.0 | °C | |
| NOTE | | | |
| 1. | 60°C Mold Temperature | | |

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