

Grilon® BG-50 H

Polyamide 6

EMS-GRIVORY

Message:

Grilon® BG-50 H is a Polyamide 6 (Nylon 6) material filled with 50% glass fiber. It is available in Africa & Middle East, Asia Pacific, Europe, Latin America, or North America for injection molding.

Important attributes of Grilon® BG-50 H are:

Flame Rated

RoHS Compliant

Heat Resistant

Heat Stabilizer

Typical applications include:

Automotive

Appliances

Consumer Goods

Electrical/Electronic Applications

Industrial Applications

General Information				
Filler / Reinforcement		Glass Fiber,50% Filler by Weight		
Additive		Heat Stabilizer		
Features		Heat Stabilized		
		Medium Heat Resistance		
Uses		Appliance Components		
		Automotive Applications		
		Automotive Interior Parts		
		Consumer Applications		
		Electrical/Electronic Applications		
		Hydraulic Applications		
		Industrial Applications		
RoHS Compliance		RoHS Compliant		
Forms		Granules		
Processing Method		Injection Molding		
Multi-Point Data		Isothermal Stress vs. Strain (ISO 11403-1)		
		Secant Modulus vs. Strain (ISO 11403-1)		
		Shear Modulus vs. Temperature (ISO 11403-1)		
Physical	Dry	Conditioned	Unit	Test Method
Density	1.58	--	g/cm ³	ISO 1183
Molding Shrinkage				ISO 294-4
Across Flow	0.50	--	%	
Flow	0.10	--	%	

Water Absorption				ISO 62
Saturation, 23°C	5.0	--	%	
Equilibrium, 23°C, 50% RH	1.5	--	%	
Hardness	Dry	Conditioned	Unit	Test Method
Ball Indentation Hardness	270	155	MPa	ISO 2039-1
Mechanical	Dry	Conditioned	Unit	Test Method
Tensile Modulus	17500	11500	MPa	ISO 527-2
Tensile Stress (Break)	245	165	MPa	ISO 527-2
Tensile Strain (Break)	3.0	6.0	%	ISO 527-2
Impact	Dry	Conditioned	Unit	Test Method
Charpy Notched Impact Strength				ISO 179/1eA
-30°C	11	--	kJ/m ²	
23°C	15	25	kJ/m ²	
Charpy Unnotched Impact Strength				ISO 179/1eU
-30°C	85	90	kJ/m ²	
23°C	90	95	kJ/m ²	
Thermal	Dry	Conditioned	Unit	Test Method
Heat Deflection Temperature				
1.8 MPa, Unannealed	210	--	°C	ISO 75-2/A
8.0 MPa, Unannealed	170	--	°C	ISO 75-2/C
Continuous Use Temperature				Internal Method
-- ¹	120 to 140	--	°C	
-- ²	160	--	°C	
Melting Temperature ³	222	--	°C	ISO 11357-3
CLTE				ISO 11359-2
Flow	1.5E-5	--	cm/cm/°C	
Transverse	1.0E-4	--	cm/cm/°C	
Electrical	Dry	Conditioned	Unit	Test Method
Surface Resistivity	--	1.0E+12	ohms	IEC 60093
Volume Resistivity	1.0E+14	1.0E+12	ohms·cm	IEC 60093
Electric Strength	36	33	kV/mm	IEC 60243-1
Comparative Tracking Index	--	475	V	IEC 60112
Flammability	Dry	Conditioned	Unit	Test Method
Flammability Classification (0.800 mm)	HB	--		IEC 60695-11-10, -20
Additional Information	Dry	Conditioned		Test Method
ISO Type	PA 6, MH, 14-190, GF50	--		ISO 1874
NOTE				

1.	Long Term
2.	Short Term
3.	10°C/min

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