# Moplen HP522H

## Polypropylene Homopolymer LyondellBasell Industries

#### Message:

Moplen HP522H is the polypropylene homopolymer manufactured by PMC under the license of BASELL using the Spheripol process. Moplen HP522H is a homopolymer particularly sui table for Metallizable BOPP film.

Moplen HP522H resin meets the FDA requirements in the Code of Federal Regulations in 21 CFR 177.1520 for food contact.

| General Information                          |                             |          |             |
|--|-----------------------------|----------|-------------|
| Features                                     | Rigidity, high              |          |             |
|  | High strength               |          |             |
|  | Optical                     |          |             |
|  | Homopolymer                 |          |             |
|  | Workability, good           |          |             |
|  | Good stretchability         |          |             |
|  | Compliance of Food Exposure |          |             |
|  | General                     |          |             |
|  | Barrier resin               |          |             |
|  |                             |          |             |
| Uses   | Bi-axially Oriented Film    |          |             |
|  | General                     |          |             |
|  |                             |          |             |
| Agency Ratings                               | FDA 21 CFR 177.1520         |          |             |
| Forms  | Particle                    |          |             |
| Physical                                     | Nominal Value               | Unit     | Test Method |
| Density                                      | 0.900                       | g/cm³    | ASTM D1505  |
| Melt Mass-Flow Rate (MFR) (230°C/2.16        |                             |          |             |
| kg)  | 2.0                         | g/10 min | ASTM D1238  |
| Hardness                                     | Nominal Value               | Unit     | Test Method |
| Rockwell Hardness (R-Scale)                  | 98                          |          | ASTM D785   |
| Mechanical                                   | Nominal Value               | Unit     | Test Method |
| Tensile Strength (Yield, Injection Molded)   | 36.3                        | MPa      | ASTM D638   |
| Tensile Elongation (Yield, Injection Molded) | 12                          | %        | ASTM D638   |
| Flexural Modulus (Injection Molded)          | 1520                        | MPa      | ASTM D790   |
| Impact                                       | Nominal Value               | Unit     | Test Method |
| Notched Izod Impact (23°C, Injection         |                             |          |             |
| Molded)                                      | 49                          | J/m      | ASTM D256   |
| Thermal                                      | Nominal Value               | Unit     | Test Method |
| Deflection Temperature Under Load (0.45      |                             |          |             |
| MPa, Unannealed, Injection Molded)           | 110                         | °C       | ASTM D648   |

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### Susheng Import & Export Trading Co.,Ltd.

155

Tel: +86 21 5895 8519

Phone: +86 13424755533 Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

