

Sarlink® TPV 2480

Thermoplastic Vulcanizate

Teknor Apex Company

Message:

Sarlink® TPV 2480 is a thermoplastic vulcanized rubber (TPV) material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing method is extrusion or injection molding.

Typical application areas include:

engineering/industrial accessories

building applications

Hose

application of coating

General Information			
Uses	Plug		
	Washer		
	Washer		
	Pipe fittings		
	Shock Absorbing Pad		
	Weather-resistant sealing strip		
	Expansion Joint		
	Assembled glass		
Appearance	Natural color		
Forms	Particle		
Processing Method	Extrusion		
	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	0.958	g/cm ³	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	4.0	g/10 min	ASTM D1238
Hardness	Nominal Value	Unit	Test Method
Durometer Hardness			ASTM D2240
Shaw A	82		ASTM D2240
Shaw A, 5 seconds	80		ASTM D2240
Elastomers	Nominal Value	Unit	Test Method
Tensile Strength (Break)	8.27	MPa	ASTM D412
Tensile Elongation (Break)	400	%	ASTM D412
Injection	Nominal Value	Unit	
Rear Temperature	173 - 213	°C	
Middle Temperature	179 - 219	°C	
Front Temperature	184 - 224	°C	

Nozzle Temperature	190 - 230	°C
Processing (Melt) Temp	190 - 230	°C
Mold Temperature	35.0 - 60.0	°C
Injection Pressure	1.38 - 6.89	MPa
Injection Rate	Fast	
Back Pressure	0.172 - 0.862	MPa
Screw Speed	50 - 120	rpm
Cushion	3.81 - 25.4	mm
Extrusion	Nominal Value	Unit
Cylinder Zone 1 Temp.	166 - 204	°C
Cylinder Zone 2 Temp.	171 - 210	°C
Cylinder Zone 3 Temp.	177 - 216	°C
Cylinder Zone 5 Temp.	182 - 221	°C
Die Temperature	190 - 227	°C
Extrusion instructions		

Screw Speed: 30 to 100 rpm

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