Xuchuan 1170/B-6001

Thermoplastic Polyurethane Elastomer (Polyether)

Xuchuan Chemical (Suzhou) Co., Ltd

Message:

Xuchuan 1170/B-6001 is a Thermoplastic Polyurethane Elastomer (Polyether) (TPU-Polyether) product. It is available in Asia Pacific. Typical application: Marine Applications. Primary characteristic: high strength.

General Information		
Features	High Strength	
	Hydrolysis Resistant	
Uses	Marine Applications	
Physical	Nominal Value	Unit
Density	0.500 to 0.700	g/cm³
Density		
A-1170 : 40°C	1.010 to 1.020	g/cm³
B-6001 : 40°C	1.080 to 1.200	g/cm³
Viscosity		
A-1170 : 40°C	400 to 800	mPa·s
B-6001 : 40°C	600 to 1000	mPa·s
Cream Time	8.0 to 10.0	sec
End of Rise Time	1.0 to 1.2	min
Free Rise Foam Density	300 to 350	kg/m³
Preheat Temperature		
Part A	50 to 60	°C
Part B	60 to 70	°C
Preheat Time		
Part A	2.0 to 4.0	hr
Part B	10.0 to 15.0	hr
Processing Temperature		
Part A	30 to 35	°C
Part B	35 to 40	°C
Hardness	Nominal Value	Unit
Durometer Hardness (Shore C)	70 to 90	
Elastomers	Nominal Value	Unit
Tensile Strength (Break)	8.00 to 11.0	MPa
Tensile Elongation (Break)	340 to 450	%
Thermoset	Nominal Value	Unit
Thermoset Components		
Part A	Mix Ratio by Weight: 100	

Part B	Mix Ratio by Weight: 100 to	Mix Ratio by Weight: 100 to 110	
Demold Time	7.0 to 9.0	min	
Injection	Nominal Value	Unit	
Mold Temperature	35.0 to 45.0	°C	

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