

# Eltex® PF6130AA

Metallocene Linear Low Density Polyethylene  
INEOS Olefins & Polymers Europe

Message:

Applications  
Eltex® PF6130AA is particularly suitable for high performance cast stretch film applications, in both monolayer and co-extruded structures. It also can be used for the production of artificial grass monofilaments.

Benefits and Features  
Eltex® PF6130AA is a polyethylene copolymer containing hexene-1 as the comonomer produced with a metallocene catalyst.  
Eltex® PF6130AA offers the following properties:  
High stretchability in cast film applications  
High holding force  
Good web stability during extrusion  
High output rates  
Excellent overall film appearance and surface finish  
Very high puncture resistance

| General Information |                      |
|---------------------|----------------------|
| Additive            | Antioxidant          |
| Features            | Antioxidant          |
|                     | Copolymer            |
|                     | Good Stretchability  |
|                     | Good Surface Finish  |
|                     | Hexene Comonomer     |
|                     | Low Density          |
|                     | Puncture Resistant   |
|                     |                      |
|                     |                      |
| Uses                | Cast Film            |
|                     | Film                 |
|                     | Monofilaments        |
|                     |                      |
| RoHS Compliance     | Contact Manufacturer |
| Forms               | Pellets              |
| Processing Method   | Cast Film            |
|                     | Coextruded Film      |

| Physical   | Nominal Value | Unit     | Test Method     |
|--|---------------|----------|-----------------|
| Density  | 0.918         | g/cm³    | ISO 1872-1      |
| Melt Mass-Flow Rate (MFR) <sup>1</sup> (190°C/2.16 kg) | 3.5           | g/10 min | ISO 1133        |
| Films  | Nominal Value | Unit     | Test Method     |
| Film Thickness - Tested                                | 20            | µm       |                 |
| Film Puncture Energy (20 µm)                           | 0.280         | J        | Internal Method |
| Tensile Modulus  |               |          | ISO 1184        |

| 1% Secant, MD : 20 μm    | 115           | MPa  |             |
|--------------------------|---------------|------|-------------|
| 1% Secant, TD : 20 μm    | 120           | MPa  |             |
| Tensile Stress           |               |      | ISO 1184    |
| MD : Break, 20 μm        | 40.0          | MPa  |             |
| TD : Break, 20 μm        | 20.0          | MPa  |             |
| Tensile Elongation       |               |      | ISO 1184    |
| MD : Break, 20 μm        | 300           | %    |             |
| TD : Break, 20 μm        | 400           | %    |             |
| Dart Drop Impact (20 μm) | 600           | g    | ASTM D1709A |
| Elmendorf Tear Strength  |               |      | ASTM D1922  |
| MD : 20 μm               | 260           | g    |             |
| TD : 20 μm               | 430           | g    |             |
| Optical                  | Nominal Value | Unit | Test Method |
| Gloss (45°, 20.0 μm)     | 93            |      | ASTM D2457  |
| Haze (20.0 μm)           | 1.0           | %    | ASTM D1003  |
| Extrusion                | Nominal Value | Unit |             |
| Melt Temperature         | 230 to 280    | °C   |             |
| NOTE                     |               |      |             |

1. Condition 4

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