# Vyncolit® SI 9002

## Silicone

Vyncolit N.V.

### Message:

Vyncolit SI 9002 is a silicone (Silicone) material, and its filler is glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing methods are: resin transfer molding, compression molding or injection molding. The main characteristics of Vyncolit SI 9002 are: impact resistance. Typical application areas include: Electrical/electronic applications Wire and cable

military applications

Filler / Reinforcement   Glass fiber reinforced material     Features   Impact resistance, high     Good electrical performance     Uses   Electronic insulation     Military application     Military application     Connector     Forms   Particles     Processing Method   Resin transfer molding     Lipection molding   Compression molding     Injection molding   Jonnial Value   Unit     Specific Gravity   2.10   g/cm <sup>a</sup> ASTM D792     Bulk factor   1.9   Specific Gravity   Specific Gravity   Specific Gravity     Molding Shrinkage - Flow (Transfer)   0.50 - 0.80   %   ASTM D792     March Assorption (23°C, 24 hr)   0.16   %   ASTM D955     Water Absorption (23°C, 24 hr)   0.16   %   ASTM D955     Method   Jonninal Value   Unit   Test Method     Rockwell Hardness (M-Scale)   0   Moling   Stem D793     Machanica   Norminal Value   Unit   Test Method     Rockwell Hardness (M-Scale)   13800   MPa   ASTM D956     Resinal Strength   <	General Information			
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	Impact	Nominal Value	Unit	Test Method
Thermal     Nominal Value     Unit     Test Method	Notched Izod Impact	21	J/m	ASTM D256A
	Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8			
MPa, Unannealed)	288	°C	ASTM D648
CLTE - Flow	3.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength			ASTM D149
1	9.4	kV/mm	ASTM D149
<sup>2</sup>	8.9	kV/mm	ASTM D149
Arc Resistance	210	sec	ASTM D495
njection	Nominal Value	Unit	
Middle Temperature	71.1 - 82.2	°C	
Nozzle Temperature	82.2 - 93.3	°C	
Processing (Melt) Temp	93.3	°C	
Mold Temperature	132 - 154	°C	
njection Pressure	41.4 - 82.7	MPa	
Holding Pressure	20.7 - 41.4	MPa	
Back Pressure	0.345	MPa	
Injection instructions			

Cure Time, 0.125 in: 45 secWater Absorption, ASTM D570, 48 hrs, 50°C: 0.39%Dielectric Strength, ASTM D149, 60 Hz, Method A, wet: 240 V/milDielectric Strength, ASTM D149, 60 Hz, Method B, wet: 225 V/milBulk Factor, ASTM D1895: 1.9 to 1.95Compression and Transfer Molding Conditions: Preheat Temperature: 180 to 200 °F Mold Temperature: 280 to 300 °F Compression Mold Pressure: 2000 to 8000 psi

Transfer Mold Pressure: 4000 to 8000 psi

Cure Time, 0.125 in: 180 sec

NOTE	
1.	Method A (short time)
2.	Method B (step by step)

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