Vyncolit® SI 9002

Silicone

Vyncolit N.V.

Message:

Vyncolit SI 9002 is a silicone (Silicone) material, and its filler is glass fiber reinforced material. This product is available in North America, Africa and the Middle East, Latin America, Europe or Asia Pacific. The processing methods are: resin transfer molding, compression molding or injection molding. The main characteristics of Vyncolit SI 9002 are: impact resistance. Typical application areas include: Electrical/electronic applications Wire and cable

military applications

Filler / Reinforcement Glass fiber reinforced material Features Impact resistance, high Good electrical performance Uses Electronic insulation Military application Military application Connector Forms Particles Processing Method Resin transfer molding Lipection molding Compression molding Injection molding Jonnial Value Unit Specific Gravity 2.10 g/cm ^a ASTM D792 Bulk factor 1.9 Specific Gravity Specific Gravity Specific Gravity Molding Shrinkage - Flow (Transfer) 0.50 - 0.80 % ASTM D792 March Assorption (23°C, 24 hr) 0.16 % ASTM D955 Water Absorption (23°C, 24 hr) 0.16 % ASTM D955 Method Jonninal Value Unit Test Method Rockwell Hardness (M-Scale) 0 Moling Stem D793 Machanica Norminal Value Unit Test Method Rockwell Hardness (M-Scale) 13800 MPa ASTM D956 Resinal Strength <	General Information			
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	Impact	Nominal Value	Unit	Test Method
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	Thermal	Nominal Value	Unit	Test Method

Deflection Temperature Under Load (1.8			
MPa, Unannealed)	288	°C	ASTM D648
CLTE - Flow	3.3E-5	cm/cm/°C	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Dielectric Strength			ASTM D149
1	9.4	kV/mm	ASTM D149
²	8.9	kV/mm	ASTM D149
Arc Resistance	210	sec	ASTM D495
njection	Nominal Value	Unit	
Middle Temperature	71.1 - 82.2	°C	
Nozzle Temperature	82.2 - 93.3	°C	
Processing (Melt) Temp	93.3	°C	
Mold Temperature	132 - 154	°C	
njection Pressure	41.4 - 82.7	MPa	
Holding Pressure	20.7 - 41.4	MPa	
Back Pressure	0.345	MPa	
Injection instructions			

Cure Time, 0.125 in: 45 secWater Absorption, ASTM D570, 48 hrs, 50°C: 0.39%Dielectric Strength, ASTM D149, 60 Hz, Method A, wet: 240 V/milDielectric Strength, ASTM D149, 60 Hz, Method B, wet: 225 V/milBulk Factor, ASTM D1895: 1.9 to 1.95Compression and Transfer Molding Conditions: Preheat Temperature: 180 to 200 °F Mold Temperature: 280 to 300 °F Compression Mold Pressure: 2000 to 8000 psi

Transfer Mold Pressure: 4000 to 8000 psi

Cure Time, 0.125 in: 180 sec

NOTE	
1.	Method A (short time)
2.	Method B (step by step)

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