

# ELASTOSIL® M 4511

Silicone

Wacker Chemie AG

## Message:

Silicone Rubber, RTV-2

Mold Making, Construction

Mold Making, Plastics and Rubber Processing

Mold Making, Automotive & Transportation

Mold Making, Composites

Mold Making, Mold Making

General Information			
Uses	Mold Making		
	Prototyping		
Uncured Properties	Nominal Value	Unit	Test Method
Color	White		
Density	1.22	g/cm <sup>3</sup>	ISO 2781
Viscosity	25	Pa · s	DIN EN ISO 3219
Cured Properties	Nominal Value	Unit	Test Method
Shore Hardness (Shore A)	12		ISO 868
Tensile Strength	3.50	MPa	ISO 37
Tensile Elongation at Break	600	%	ISO 37
Tear Strength	> 18.0	kN/m	ASTM D624B
Linear Shrinkage	< 0.40	%	

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## Recommended distributors for this material

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