Toughblend® PP-1450

Polypropylene Copolymer

Colour Image Plastic Compound Sdn. Bhd. (CIPC)

Message:

Toughblend[®] PP-1450 is a glass fiber reinforced coupled polypropylene copolymer compound. It's offering high rigidity and high heat deflection temperatures along with very good creep resistance.

Features Chemically Coupled Copolymer Good Creep Resistance High Heat Resistance High Impact Resistance High Rigidity Uses Automotive Applications Industrial Parts Forms Pellets Processing Method Injection Molding Physical Nominal Value Unit Specific Gravity 1.04 g/cm³ ASTM D792 Molding Shrinkage - Flow (3.20 mm) 0.20 to 0.70 % ASTM D538 Tensile English Indigation (Gravity) 0.20 to 0.70 % ASTM D538 Tensile English Indigation (Gravity) 0.20 to 0.70 % ASTM D538 Flexural Modulus 63.0 MPa ASTM D538 Flexural Modulus 63.0 MPa ASTM D538 Flexural Modulus 83.0 MPa ASTM D538 Flexural Modulus 130 J/m ASTM D526 Tensile English Unagation (Braek) Nominal Value Unit Test Method Noticel Load Impact (23°C) 130 J/m ASTM D538 Flexural Modulus 155 °C	General Information				
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Drying Temperature 100 °C	Flame Rating (1.60 mm)	НВ		UL 94	
	Injection	Nominal Value	Unit		
Drying Time 2.0 to 4.0 hr	Drying Temperature	100	°C		
	Drying Time	2.0 to 4.0	hr		

Rear Temperature	190 to 200	°C
Middle Temperature	200 to 210	°C
Front Temperature	210 to 220	°C
Nozzle Temperature	220 to 230	°C
Processing (Melt) Temp	190 to 230	°C
Mold Temperature	60.0 to 70.0	°C

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