

# Sumikon® PM-9610 (Compression)

Phenolic

Sumitomo Bakelite North America, Inc.

## Message:

Durez "SUMIKON" PM-9610 black Phenolic is a two stage glass and mineral filled special purpose molding compound. It is especially designed for applications requiring high strength and higher dimensional stability with excellent heat resistance. Typical applications include brush holders for high temperature, and timing pulleys.

General Information	
Filler / Reinforcement	Glass Fiber Mineral
Features	Good Dimensional Stability High Heat Resistance High Strength
Uses	Pulleys
Appearance	Black
Forms	Granules
Processing Method	Compression Molding Resin Transfer Molding

Physical	Nominal Value	Unit	Test Method
Specific Gravity	2.02	g/cm <sup>3</sup>	ASTM D792
Apparent Density	0.96	g/cm <sup>3</sup>	ASTM D1895
Molding Shrinkage - Flow	0.30	%	ASTM D6289
Water Absorption	0.030	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	25500	MPa	ASTM D638
Tensile Strength	90.0	MPa	ASTM D638
Flexural Strength	131	MPa	ASTM D790
Compressive Strength	241	MPa	ASTM D695
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact	21	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	204	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+12	ohms · cm	ASTM D257
Dielectric Strength			ASTM D149
-- <sup>1</sup>	15	kV/mm	


-- <sup>2</sup>	9.8	kV/mm	
Dielectric Constant (1 MHz)	4.90		ASTM D2520
Dissipation Factor (1 MHz)	0.030		ASTM D150
Thermoset	Nominal Value	Unit	
Shelf Life	52	wk	
NOTE			
1.	Method A (Short-Time)		
2.	Method B (Step-by-Step)		

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
 Phone: +86 13424755533  
 Email: sales@su-jiao.com  
 No. 215, Lianhe North Road, Fengxian District, Shanghai, China



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