

RTP 2283 HF TFE 10

Polyetheretherketone

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Carbon Fiber,20% Filler by Weight		
Additive	PTFE Lubricant (10%)		
Features	High Flow		
	Lubricated		
RoHS Compliance	Contact Manufacturer		
Appearance	Black		
	Natural Color		
Forms	Pellets		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.42	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.050	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	22100	MPa	ASTM D638
Tensile Strength	228	MPa	ASTM D638
Tensile Elongation (Break)	1.7	%	ASTM D638
Flexural Modulus	18600	MPa	ASTM D790
Flexural Strength	317	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	80	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	750	J/m	ASTM D4812
Injection	Nominal Value	Unit	
Rear Temperature	357 to 399	°C	
Middle Temperature	357 to 399	°C	
Front Temperature	357 to 399	°C	
Mold Temperature	149 to 204	°C	
Injection Pressure	68.9 to 138	MPa	

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Recommended distributors for this material

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