

RTP ESD C 705

High Density Polyethylene

RTP Company

Message:

Glass Fiber - Electrically Conductive - ESD Protection

General Information			
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Electrically Conductive		
	ESD Protection		
RoHS Compliance	Contact Manufacturer		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.27	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30 to 0.60	%	ASTM D955
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	6210	MPa	ASTM D638
Tensile Strength	31.7	MPa	ASTM D638
Tensile Elongation (Yield)	1.0 to 3.0	%	ASTM D638
Flexural Modulus	4480	MPa	ASTM D790
Flexural Strength	50.3	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	32	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	120	J/m	ASTM D4812
Electrical	Nominal Value	Unit	Test Method
Surface Resistivity			
--	< 1.0E+6	ohms	ASTM D257
--	< 1.0E+5	ohms	ESD STM11.11
Volume Resistivity	< 1.0E+3	ohms · cm	ASTM D257
Static Decay	< 0.5	sec	FTMS 101C 4046.1
Primary Additive	30	%	
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Processing (Melt) Temp	204 to 232	°C	
Mold Temperature	21.1 to 65.6	°C	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

