SABIC® PP QR675K

Polypropylene Random Copolymer

Saudi Basic Industries Corporation (SABIC)

Message:

SABIC® PP QR675K is a highly transparent random copolymer with good antistatic properties with excellent flow behaviour. This grade combines improved aesthetics of the finished articles with low temperature processability. Part aesthetics are not affected by the lower temperatures, providing for a broader operating window. The SABIC® PP QR675K results in excellent demoulding characteristics and has a good stiffness to impact ratio.

SABIC® PP QR675K is mainly used in injection moulding processes. The SABIC® PP QR675K aims at transparent applications were higher MFI's with good flow are required. Its intended applications include injection moulded housewares, office & home storage boxes, thin wall packaging and media packaging.

The product mentioned herein is in particular not tested and therefore not validated for use in pharmaceutical/medical applications.

General Information				
UL YellowCard	E111275-100845386			
Additive	Antistatic			
	Clarifier			
Features	Antistatic			
	Good Impact Resistance			
	Good Mold Release			
	Good Stiffness			
	High Clarity			
	High Flow			
	Pleasing Surface Appearance			
	Random Copolymer			
Uses	Containers			
	Household Goods			
	Media Packaging			
	Thin-walled Packaging			
	Transparent Parts			
UL File Number	E111275			
Appearance	Clear/Transparent			
Forms	Pellets			
Processing Method	Injection Molding			
Physical	Nominal Value	Unit	Test Method	
Specific Gravity	0.905	g/cm³	ASTM D792, ISO 1183	
Melt Mass-Flow Rate (MFR) (230°C/2.16	60	40	ACTIA D1220 ICO 1122	
kg)	60	g/10 min	ASTM D1238, ISO 1133	
Hardness	Nominal Value	Unit	Test Method	
Rockwell Hardness (R-Scale)	94		ASTM D785	

Tensile Modulus	Shore Hardness (Shore D)	62		ISO 868		
1 % Secont 1 1150 MPa ASTM D638 1100 MPa ISO 527-2/1A/1 Tensile Strength Vield 2 28.0 MPa ASTM D638 Freided 25.0 MPa ISO 527-2/1A/50 Tensile Elongation Vield 13 % ASTM D638 Yield 13 % ISO 527-2/1A/50 Impact Nominal Value Unit Test Method Charpy Notched Impact Strength Unit Test Method O'C 2.0 M/m² STM D256A 23°C 45 M/m² ASTM D256A 23°C 40 M/m² ISO 180/1A 23°C 40 M/m² ISO 180/1A Defection Temperature	Mechanical	Nominal Value	Unit	Test Method		
Final Personal Perso	Tensile Modulus					
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Yield 3 13 % ASTM D638 Yield 13 % ISO S27-2/IA/50 Impact Nominal Value Unit Test Method Charpy Notched Impact Strength "ISO 179/1eA ISO 179/1eA 0°C 2.0 kJ/m² ISO 179/1eA 23°C 4.5 J/m² ASTM D256A 0°C 30 J/m² ASTM D256A 23°C 45 J/m² ASTM D256A 0°C 2.0 kJ/m² ISO 180/1A 23°C 45 J/m² ASTM D256A 0°C 2.0 kJ/m² ISO 180/1A 23°C 40 kJ/m² ISO 180/1A 18ma Nominal Value Unit Test Method Deflection Temperature Under Load "C ASTM D648 0.45 MPa, Unannealed 4 55.0 "C ASTM D648 1.8 MPa, Unannealed 5 50.0 "C ASTM D1525, ISO 306/A120 6 Vicate Softening Temperature ISO 75-2/AF ASTM D1525, ISO 306/A120 6 6	Yield	25.0	MPa	ISO 527-2/1A/50		
Yield 13 % ISO 527-2/1A/50 Impact Nominal Value Unit Test Method Charpy Notched Impact 20 kJ/m² 23°C 4.5 kJ/m² Notched Izod Impact W ASTM D256A 0°C 30 J/m ASTM D256A 23°C 45 J/m ASTM D256A 0°C 20 kJ/m² ISO 180/1A 23°C 4.0 kJ/m² ISO 180/1A 24 5.0 "C ASTM D648 24 1.8 MPa, Unannealed 5.0 "C ASTM D648 1.8 MPa, Unannealed 5 5.0 "C ASTM D1052, ISO 306/4120 4°	Tensile Elongation					
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0°C 2.0 kJ/m² 23°C 4.5 kJ/m² Notched Izod Impact ***********************************	Impact	Nominal Value	Unit	Test Method		
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10°C 2.0 1.0 180	0°C	30	J/m	ASTM D256A		
150 180/1A 150	23°C	45	J/m	ASTM D256A		
Deflection Temperature Under Load	0°C	2.0	kJ/m²	ISO 180/1A		
Deflection Temperature Under Load 0.45 MPa, Unannealed 80.0 °C ASTM D648 0.45 MPa, Unannealed 4 75.0 °C ISO 75-2/Bf 1.8 MPa, Unannealed 5 55.0 °C ASTM D648 1.8 MPa, Unannealed 5 50.0 °C ISO 75-2/Af Vicat Softening Temperature ASTM D1525, ISO 306/A120 6 6 ASTM D1525, ISO 306/A120 6 6 ASTM D1525, ISO 306/A120 7 7 Optical Nominal Value Unit Test Method Haze 9.0 % ASTM D103 NOTE 1. 1.0 mm/min 2. 50 mm/min 3. 50 mm/min 4. testbar 80*10*4mm 5. Rate B (120°C/h), Loading 1 (10 N)	23°C	4.0	kJ/m²	ISO 180/1A		
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6. Rate B (120°C/h), Loading 1 (10 N)	5.					
· · · · · · · · · · · · · · · · · · ·	6.		Rate B (120°C/h), Loading 1 (10 N)			
	7.		Rate B (120°C/h), Loading 2 (50 N)			

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