Haysite Plastics ETR-FR-C

Thermoset Polyester

Haysite Reinforced Plastics

Message:

Haysite's high performance material that meets NEMA GPO-3 requirements and exceeds NEMA in dielectric strength, arc resistance, and track resistance. This UL recognized grade is highly flame retardant and low smoke generating. ETR-FR-C is a IEEE 130° C electrical / 160° mechanical Class B material. Applications include high voltage appliance insulators, bus bar supports, and barriers in switchgear. Available in thicknesses .032" - 2.00". Standard color - Red. Meets Gov't Spec - I-24768/6.

General Information					
Features	Flame Retardant				
	Low Smoke Emission				
Uses	Electrical/Electronic Applications				
	High Voltage Insulation				
Agency Ratings	EC 1907/2006 (REACH)				
	NEMA GPO-3				
RoHS Compliance	RoHS Compliant				
UL File Number	E81893				
Appearance	Red				
Forms	Sheet				
Physical	Nominal Value	Unit	Test Method		
Specific Gravity	1.83	g/cm³	ASTM D792		
Water Absorption (Equilibrium)	0.20	%	ASTM D229		
Hardness	Nominal Value	Unit	Test Method		
Barcol Hardness	64				
Mechanical	Nominal Value	Unit	Test Method		
Tensile Strength	64.8	MPa	ASTM D638		
Flexural Modulus	11000	MPa	ASTM D790		
Flexural Strength	145	MPa	ASTM D790		
Compressive Strength	241	MPa	ASTM D695		
Shear Strength	96.5	MPa	ASTM D732		
Impact	Nominal Value	Unit	Test Method		
Notched Izod Impact	430	J/m	ASTM D256		
Electrical	Nominal Value	Unit	Test Method		
Dielectric Strength (1.59 mm, Oil)	18	kV/mm	ASTM D149		
Dielectric Constant			ASTM D150		
60 Hz	4.73				
1 MHz	4.69				

Dissipation Factor			ASTM D150
60 Hz	0.016		
1 MHz	0.011		
Arc Resistance	185	sec	ASTM D495
Comparative Tracking Index	> 500	V	
Inclined-Plane Tracking	500	min	ASTM D2303
Dielectric Strength - Step-By-Step In Oil ¹	55000	V	ASTM D149
Flame Resistance			ASTM D229
Burning Time	20.0	sec	
Ignition Time	100.0	sec	
Radiant Panel Listing (UL) - Flame Spread	1.30		ASTM E162
Smoke Density - at 4.0 minutes, flaming	40		ASTM E662
Bond Strength (1.27 cm)	9.65	MPa	ASTM D229
Temperature Rating	130	°C	
Tunnel Test - Flame Spread (6.35 mm)	< 25.0		ASTM E84
Flammability	Nominal Value	Unit	Test Method
Flame Rating	V-0		UL 94
NOTE			
1.	Parallel		

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