

RTP 2099 X 115387 C

Polyamide
RTP Company

Message:
Glass Fiber - PTFE Lubricated - 34% Bio-Content

General Information			
Filler / Reinforcement	Glass fiber reinforced material		
Additive	PTFE lubricant		
Features	Updatable resources		
	Lubrication		
RoHS Compliance	Contact manufacturer		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.44	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.20 mm)	0.30	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.20	%	ASTM D570
Moisture Content	0.20	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength	131	MPa	ASTM D638
Tensile Elongation (Yield)	5.0	%	ASTM D638
Flexural Modulus	7580	MPa	ASTM D790
Flexural Strength	200	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.20 mm)	160	J/m	ASTM D256
Unnotched Izod Impact (3.20 mm)	1300	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	216	°C	ASTM D648
1.8 MPa, not annealed	204	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating (1.50 mm, ** Values per RTP Company testing.)	HB		UL 94
Injection	Nominal Value	Unit	
Drying Temperature	79.4	°C	
Drying Time	2.0	hr	
Dew Point	-17.8	°C	
Processing (Melt) Temp	232 - 260	°C	
Mold Temperature	51.7 - 93.3	°C	

Injection Pressure	68.9 - 103	MPa
Injection instructions		

Desiccant Type Dryer Required.

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Recommended distributors for this material

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