

# VTM® 260 series

Epoxy; Epoxide

Cytec Industries Inc.

## Message:

VTM® 260 series resins are toughened, 65 to 120°C (149 to 248°F) curing temperature epoxy resin matrices specifically developed for oven vacuum bag processing of large structures. These resins are particularly suited to the marine and industrial markets.

General Information		
Filler / Reinforcement	Aramid Fiber	
	Carbon Fiber	
	Glass Fiber	
Features	Good Toughness	
	Heat Cure	
Uses	Industrial Applications	
	Marine Applications	
	Tooling	
Forms	Fabric	
Processing Method	Vacuum Forming	
Physical	Nominal Value	Unit
Specific Gravity <sup>1</sup>	1.20	g/cm <sup>3</sup>
Thermal	Nominal Value	Unit
Glass Transition Temperature		
-- <sup>2</sup>	80.0	°C
-- <sup>3</sup>	120	°C
NOTE		
1.	Cured resin	
2.	DMA E' onset Tg, 16 hours at 65°C (149°F)	
3.	DMA E' onset Tg, 1 hour at 120°C (248°F)	

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: [sales@su-jiao.com](mailto:sales@su-jiao.com)

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

