

# TITANLENE® LDF 204GH

Low Density Polyethylene  
Lotte Chemical Titan (M) Sdn. Bhd.

Message:

TITANLENE® LDF 204GH is a Low Density Polyethylene material. It is available in Asia Pacific for film extrusion.  
Important attributes of TITANLENE® LDF 204GH are:  
Antiblock  
Clarity  
Heat Stabilizer  
Slip  
Typical application of TITANLENE® LDF 204GH: Film

General Information			
Additive	Antiblock (1500 ppm)		
	Heat Stabilizer		
	Slip (750 ppm)		
Features	Heat Stabilized		
	High Antiblocking		
	High Clarity		
	Medium Slip		
Uses	Film		
Forms	Pellets		
Processing Method	Film Extrusion		
Physical	Nominal Value	Unit	Test Method
Density	0.924	g/cm <sup>3</sup>	ASTM D1505
Melt Mass-Flow Rate (MFR) (190°C/2.16 kg)	2.0	g/10 min	ASTM D1238
Films	Nominal Value	Unit	Test Method
Film Thickness - Tested	30	µm	ASTM D882
Secant Modulus			
1% Secant, MD : 30 µm, Blown Film	245	MPa	
1% Secant, TD : 30 µm, Blown Film	284	MPa	ASTM D882
Tensile Strength			
MD : Break, 30 µm, Blown Film	22.6	MPa	
TD : Break, 30 µm, Blown Film	19.6	MPa	ASTM D882
Tensile Elongation			
MD : Break, 30 µm, Blown Film	190	%	
TD : Break, 30 µm, Blown Film	500	%	ASTM D1709
Dart Drop Impact (30 µm, Blown Film)	90	g	
Elmendorf Tear Strength			ASTM D1922

MD : 30 μm, Blown Film	260	g	
TD : 30 μm, Blown Film	170	g	
Thermal	Nominal Value	Unit	Test Method
Vicat Softening Temperature	96.0	°C	ASTM D1525
Optical	Nominal Value	Unit	Test Method
Gloss (60°, 30.0 μm, Blown Film)	10		ASTM D2457
Haze (30.0 μm, Blown Film)	5.0	%	ASTM D1003
Extrusion	Nominal Value	Unit	
Melt Temperature	160 to 180	°C	

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#### Recommended distributors for this material

### Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

