SQUARE® LIM3900-40A/B

Silicone Rubber, LSR

Shenzhen SQUARE Silicone Co., Ltd.

Message:

Liquid silicone rubber material for baby nipples Product Description SQUARE LIM3900-XXA/B is high transparence and tear strength, 2-part liquid silicone rubber suitable for injection molding processes, catalyzed by platinum. Key Features High transparence High tear and tensile strength Good rebound property Excellent thermal and cold stability (-60°C - 250°C) Low yellowing Outstanding resistance to ageing Meet US FDA CFR 21.Part.177.2600 and EN14350.2, the 4.9 test standard of volatile compound and Europe RoHS standard At the temperature of 20°C and in the condition of air-proof, the shelf life is 5 days after mixing A and B, the shelf life will decrease with the increasing of the temperature. Applications

SQUARE® LIM39XXA/B is suitable for making baby nipples etc.

| General Information | | | | |
|--------------------------------|--------------------------------|-------|-------------|--|
| Features | High tensile strength | | | |
| | Good tear strength | | | |
| | Definition, high | | | |
| | Thermal stability, good | | | |
| | | | | |
| Agency Ratings | FDA 21 CFR 177.2600 | | | |
| RoHS Compliance | RoHS compliance | | | |
| Appearance | Clear/transparent | | | |
| Processing Method | Liquid Injection Molding (LIM) | | | |
| Physical | Nominal Value | Unit | Test Method | |
| Specific Gravity | 1.10 | g/cm³ | ASTM D792 | |
| Molding Shrinkage - Flow | 2.0 | % | JIS K6301 | |
| Hardness | Nominal Value | Unit | Test Method | |
| Durometer Hardness (Shore A) | 40 | | ASTM D2240 | |
| Elastomers | Nominal Value | Unit | Test Method | |
| Tensile Strength | 8.50 | MPa | ASTM D412 | |
| Tensile Elongation (Break) | 600 | % | ASTM D412 | |
| Tear Strength ¹ | 30.0 | kN/m | ASTM D624 | |
| Compression Set (175°C, 22 hr) | 25 | % | DIN 53517 | |
| Thermoset | Nominal Value | Unit | Test Method | |
| Pot Life (20°C) | 7200 | min | | |
| Shelf Life | 52 | wk | | |
| Uncured Properties | Nominal Value | Unit | Test Method | |

| Viscosity | 700 | Pa·s | DIN 53019 |
|-----------|---------|------|-----------|
| NOTE | | | |
| 1. | B mould | | |

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