

Pibifor® 34S5301NC 0001

Polybutylene Terephthalate

SO.F.TER. SPA

Message:

Flame retardant PBT grade UL94 V-0, 30% glass fiber reinforced

General Information			
UL YellowCard	E187982-100175013		
Filler / Reinforcement	Glass Fiber,30% Filler by Weight		
Features	Flame Retardant		
Agency Ratings	EC 1907/2006 (REACH)		
UL File Number	E187982		
Appearance	Black		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.66	g/cm ³	ASTM D792
Molding Shrinkage	0.45	%	Internal Method
Water Absorption			ISO 62
Saturation, 23°C	0.30	%	
Equilibrium, 23°C, 50% RH	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	10100	MPa	ASTM D638
Tensile Strength (Break)	130	MPa	ASTM D638
Tensile Elongation (Break)	2.5	%	ASTM D638
Flexural Modulus	9000	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	9.3	kJ/m ²	ISO 179/1eA
Notched Izod Impact (23°C)	90	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	205	°C	ASTM D648
Flammability	Nominal Value		Test Method
Flame Rating			UL 94
1.60 mm	V-0		
3.20 mm	V-0		
Injection	Nominal Value	Unit	
Drying Temperature	110	°C	
Drying Time	3.0	hr	
Rear Temperature	235	°C	
Middle Temperature	245	°C	

Front Temperature	250	°C
Mold Temperature	60.0 to 80.0	°C

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

