

# 3M™ Dyneon™ Fluoroelastomer FX 11818

Fluoroelastomer

3M Advanced Materials Division

Message:

3M™ Dyneon™ Fluoroelastomer FX 11818 can be compounded using standard water cooled internal mixers or two-roll mills with standard fillers and ingredients utilized in typical fluoroelastomer formulations. The "dry" ingredients should be blended before adding to the masticated gum. For best results, Dyneon FX 11818 should be banded on the mill several minutes prior to adding the blended dry ingredients. Once mixed, the compounded stocks have good scorch resistance and storage stability.

General Information		
Additives Physical	Nominal Value	Unit
Density	1.86	g/cm³
State at Room Temperature	Solid	

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## Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519  
Phone: +86 13424755533  
Email: sales@su-jiao.com  
No. 215, Lianhe North Road, Fengxian District, Shanghai, China

