

RTP 4084 AR 10 TFE 15

Polyphthalamide

RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.
-Preliminary Product Data per RTP Co.-

General Information			
Filler / Reinforcement	Aramid fiber, 10% filler by weight		
	Carbon fiber reinforced material, 25% filler by weight		
Additive	PTFE lubricant (15%)		
Features	Lubrication		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.45	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.080	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.23	%	ASTM D570
Hardness	Nominal Value	Unit	Test Method
Rockwell Hardness (R-Scale)	125		ASTM D785
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	20700	MPa	ASTM D638
Tensile Strength	193	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	24100	MPa	ASTM D790
Flexural Strength	283	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	430	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (1.8 MPa, Unannealed)	282	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+2	ohms · cm	ASTM D257

Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm)	HB		UL 94
Additional Information			
Mold Shrinkage, Linear-Flow, ASTM D955, 0.25in.: 1.2mil/in.			
Injection	Nominal Value	Unit	
Rear Temperature	304 - 343	°C	
Middle Temperature	304 - 343	°C	
Front Temperature	304 - 343	°C	
Mold Temperature	93.3 - 163	°C	
Injection Pressure	68.9 - 138	MPa	

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Recommended distributors for this material

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