

NILENE® P3 K10VA

Polypropylene Homopolymer

Taro Plast S.p.A.

Message:

Polypropylene homopolymer 10% glass fibers reinforced chemically coupled, low flow, good mechanical properties.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 10% filler by weight		
Features	Chemical coupling		
	Homopolymer		
	Low liquidity		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Density	1.00	g/cm ³	ISO 1183
Melt Mass-Flow Rate (MFR) (230°C/2.16 kg)	3.0	g/10 min	ISO 1133
Molding Shrinkage			Internal method
Vertical flow direction	0.90 - 1.1	%	Internal method
Flow direction	0.50 - 0.80	%	Internal method
Water Absorption (23°C, 24 hr)	0.10	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	40.0	MPa	ISO 527-2/50
Tensile Strain (Break)	15	%	ISO 527-2/50
Flexural Modulus ¹	3500	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (23°C)	40	J/m	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (1.8 MPa, Unannealed)	115	°C	ISO 75-2/A
Vicat Softening Temperature			
--	155	°C	ISO 306/A50
--	115	°C	ISO 306/B50
Flammability	Nominal Value	Unit	Test Method
Flame Rating			UL 94
1.60 mm	HB		UL 94
3.20 mm	HB		UL 94
Oxygen Index	21	%	ASTM D2863
Additional Information	Nominal Value	Unit	Test Method
Reinforcement Content ² (600°C)	10	%	ISO 3451
Injection	Nominal Value	Unit	

Processing (Melt) Temp	220 - 250	°C
Mold Temperature	50.0 - 70.0	°C
Injection Rate	Moderate	

Injection instructions

Pre-heat Temperature: 70 to 80°CPre-heat Time: 1 hr

NOTE

1. 1.0 mm/min
2. 1 hr

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Recommended distributors for this material

Susheng Import & Export Trading Co.,Ltd.

Tel: +86 21 5895 8519

Phone: +86 13424755533

Email: sales@su-jiao.com

No. 215, Lianhe North Road, Fengxian District, Shanghai, China

