

EvoSource™ PS 3122 E

General Purpose Polystyrene

MBA Polymers

Message:

A post-consumer recycled polystyrene, suitable for injection molding and often used for extrusion applications. Available in light grey(reference 90/02) and signal grey (reference 70/04).

General Information	
Recycled Content	Yes
Uses	General Purpose
Appearance	Grey
	Light Grey
Forms	Pellets
Processing Method	Extrusion
	Injection Molding

Physical	Nominal Value	Unit	Test Method
Density	1.05	g/cm ³	Internal Method
Melt Mass-Flow Rate (MFR) (200°C/5.0 kg)	6.5	g/10 min	ISO 1133
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield, 23°C)	23.0	MPa	ISO 527-2/50
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (23°C)	8.0	kJ/m ²	ISO 179/1eA
Notched Izod Impact Strength (23°C)	8.0	kJ/m ²	ISO 180/1A
Injection	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	1.0 to 2.0	hr	
Suggested Max Moisture	0.050 to 0.10	%	
Processing (Melt) Temp	190 to 230	°C	
Mold Temperature	20.0 to 60.0	°C	
Extrusion	Nominal Value	Unit	
Drying Temperature	70.0	°C	
Drying Time	1.0 to 2.0	hr	
Suggested Max Moisture	0.050 to 0.10	%	
Melt Temperature	180 to 210	°C	

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