

POCAN® T 3150 XF 000000

Polybutylene Terephthalate + PET

LANXESS Corporation

Message:

PBT+PET, 55 % glass fibers, injection molding, improved flowability, low tendency to warp, increased temperature peak load, increased strength and increased modul

General Information			
Filler / Reinforcement	Glass Fiber,55% Filler by Weight		
Features	Good Flow		
	Low Warpage		
Processing Method	Injection Molding		
Physical	Nominal Value	Unit	Test Method
Density (23°C)	1.77	g/cm ³	ISO 1183
Apparent Density	0.85	g/cm ³	ISO 60
Melt Volume-Flow Rate (MVR) (270°C/5.0 kg)	30.0	cm ³ /10min	ISO 1133
Molding Shrinkage			ISO 294-4
Across Flow : 280°C, 2.00 mm ¹	0.80	%	
Across Flow : 120°C, 2 hr, 2.00 mm ²	0.10	%	
Flow : 280°C, 2.00 mm ³	0.30	%	
Flow : 120°C, 2 hr, 2.00 mm ⁴	0.10	%	
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus (23°C)	18500	MPa	ISO 527-2/1
Tensile Stress (Break, 23°C)	160	MPa	ISO 527-2/5
Tensile Strain (Break, 23°C)	1.5	%	ISO 527-2/5
Flexural Modulus ⁵ (23°C)	18000	MPa	ISO 178/A
Flexural Stress ⁶ (23°C)	260	MPa	ISO 178
Flexural Strain at Flexural Strength ⁷ (23°C)	1.9	%	
ISO Shortname	PBT+PET, GHMR, 07-190, GF55		ISO 7792
Residual Moisture Content	0.0 to 0.020	%	Karl Fisher
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength			ISO 179/1eA
-30°C	< 10	kJ/m ²	
23°C	< 10	kJ/m ²	
Charpy Unnotched Impact Strength			ISO 179/1eU
-30°C	50	kJ/m ²	
23°C	50	kJ/m ²	
Notched Izod Impact Strength			ISO 180/1A
-30°C	< 10	kJ/m ²	

23°C	< 10	kJ/m ²	
Unnotched Izod Impact Strength			ISO 180/1U
-30°C	45	kJ/m ²	
23°C	45	kJ/m ²	
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	230	°C	ISO 75-2/B
1.8 MPa, Unannealed	210	°C	ISO 75-2/A
Vicat Softening Temperature	210	°C	ISO 306/B120
Melting Temperature ⁸	225 to 260	°C	ISO 11357-3
CLTE			ISO 11359-2
Flow : 23 to 55°C	1.0E-5	cm/cm/°C	
Transverse : 23 to 55°C	6.0E-5	cm/cm/°C	
Injection	Nominal Value	Unit	Test Method
Drying Temperature - Circulation Dryer	120	°C	
Drying Time - Circulation Dryer	4.0 to 8.0	hr	
Processing (Melt) Temp	270 to 290	°C	
Mold Temperature	80.0 to 100	°C	
NOTE			
1.	60x60x2; MT 90°C; 600 Bar		
2.	60x60x2		
3.	60x60x2; MT 90°C; 600 Bar		
4.	60x60x2		
5.	2.0 mm/min		
6.	2.0 mm/min		
7.	Pull Rate: 2 mm/min; 50% RH		
8.	10°C/min		

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