

RTP 1807

Polymethyl Methacrylate Acrylic
RTP Company

Message:

Warning: The status of this material is 'Commercial: Limited Issue'
The data for this material has not been recently verified.
Please contact RTP Company for current information prior to specifying this grade.

General Information			
Filler / Reinforcement	Glass fiber reinforced material, 40% filler by weight		
RoHS Compliance	Contact manufacturer		
Appearance	Black		
	Natural color		
Forms	Particle		
Processing Method	Injection molding		
Physical	Nominal Value	Unit	Test Method
Specific Gravity	1.52	g/cm ³	ASTM D792
Molding Shrinkage - Flow (3.18 mm)	0.10	%	ASTM D955
Water Absorption (23°C, 24 hr)	0.25	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Modulus	12700	MPa	ASTM D638
Tensile Strength	121	MPa	ASTM D638
Tensile Elongation (Break)	1.0	%	ASTM D638
Flexural Modulus	12400	MPa	ASTM D790
Flexural Strength	179	MPa	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (3.18 mm)	53	J/m	ASTM D256
Unnotched Izod Impact (3.18 mm)	160	J/m	ASTM D4812
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load			ASTM D648
0.45 MPa, not annealed	102	°C	ASTM D648
1.8 MPa, not annealed	96.0	°C	ASTM D648
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	1.0E+17	ohms · cm	ASTM D257
Flammability	Nominal Value	Unit	Test Method
Flame Rating (1.59 mm, Values per RTP Company testing.)	HB		UL 94
Additional Information			
Molding Shrinkage, Linear-Flow, ASTM D955, 6.35mm: 2mm/m.			
Injection	Nominal Value	Unit	

Rear Temperature	218 - 274	°C
Middle Temperature	218 - 274	°C
Front Temperature	218 - 274	°C
Mold Temperature	24.0 - 66.0	°C
Injection Pressure	68.9 - 103	MPa

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Recommended distributors for this material

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