

Hylon® N1000THLHF2

Polyamide 66

Ravago Manufacturing Americas, LLC

Message:

Nylon 66, Impact Modified

General Information			
Additive	Impact Modifier		
Features	Impact Modified		
RoHS Compliance	RoHS Compliant		
UL File Number	E157012		
Physical	Nominal Value	Unit	Test Method
Density	1.10	g/cm ³	ISO 1183
Molding Shrinkage - Flow (3.18 mm)	1.6 to 2.0	%	ISO 294-4
Water Absorption (23°C, 24 hr)	1.2	%	ISO 62
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	65.0	MPa	ISO 527-2
Tensile Strain (Break)	40	%	ISO 527-2
Flexural Modulus	2170	MPa	ISO 178
Flexural Stress	76.0	MPa	ISO 178
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact Strength	15	kJ/m ²	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature			
0.45 MPa, Unannealed	228	°C	ISO 75-2/B
1.8 MPa, Unannealed	71.0	°C	ISO 75-2/A
Flammability	Nominal Value	Test Method	
Flame Rating			UL 94
1.50 mm	HB		
3.00 mm	HB		

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